

## ABSTRACT OF THE INVENTION

A voice coil bobbin comprises a cloth material woven from longitudinal and lateral fibers, and transmits driving force  
5 caused by a voice coil wound thereon to a diaphragm. The longitudinal or lateral fibers are obliquely oriented with respect to the direction of the driving force. Thus, rigidity and mechanical strength required for the voice coil bobbin are ensured with reduced weight and cost.